



# LUB 19

Induce: 3  
2023/06/15

## WATER-BASED ASSEMBLY FLUID

### DEFINITION

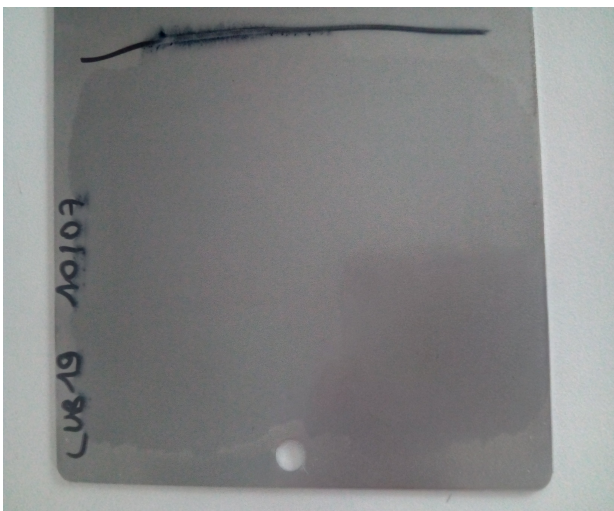
Water-based lubricant for assembling rubber pieces such as pneumatics, hoses, pipes etc  
Does not leaves any residuals when drying.  
High anticorrosion protection

### PHYSICO-CHEMICAL DATA

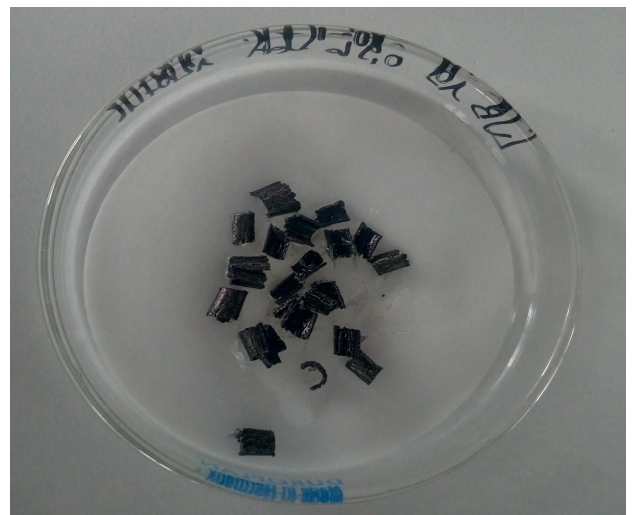
|                                |             |             |
|--------------------------------|-------------|-------------|
| • Aspect:                      |             | Liquid      |
| • Colour:                      |             | Translucent |
| • Odour:                       |             | Light       |
| • Density @ 20°C:              | NFT 30-020  | 0,99        |
| • Flash point:                 | ISO 2719    | None        |
| • pH @ 20°C:                   |             | 9,50        |
| • copper sheet corrosion test: | DIN 51 360  | 0           |
| • Kinematic viscosity @ 40°C:  | ASTM D 7042 | 16 Cst      |

### APPLICATIONS

LUB19 can be sprayed with automatic systems and it can also be applied manually with applicators, brushes or any other devices etc



**LUB 19** is applied with a brush on a steel plate  
A slightly greasy layer remains after 8hrs  
No corrosion.



**LUB 19** is applied on copper chips.  
No corrosion after 1hr.  
No corrosion after 24hrs.